

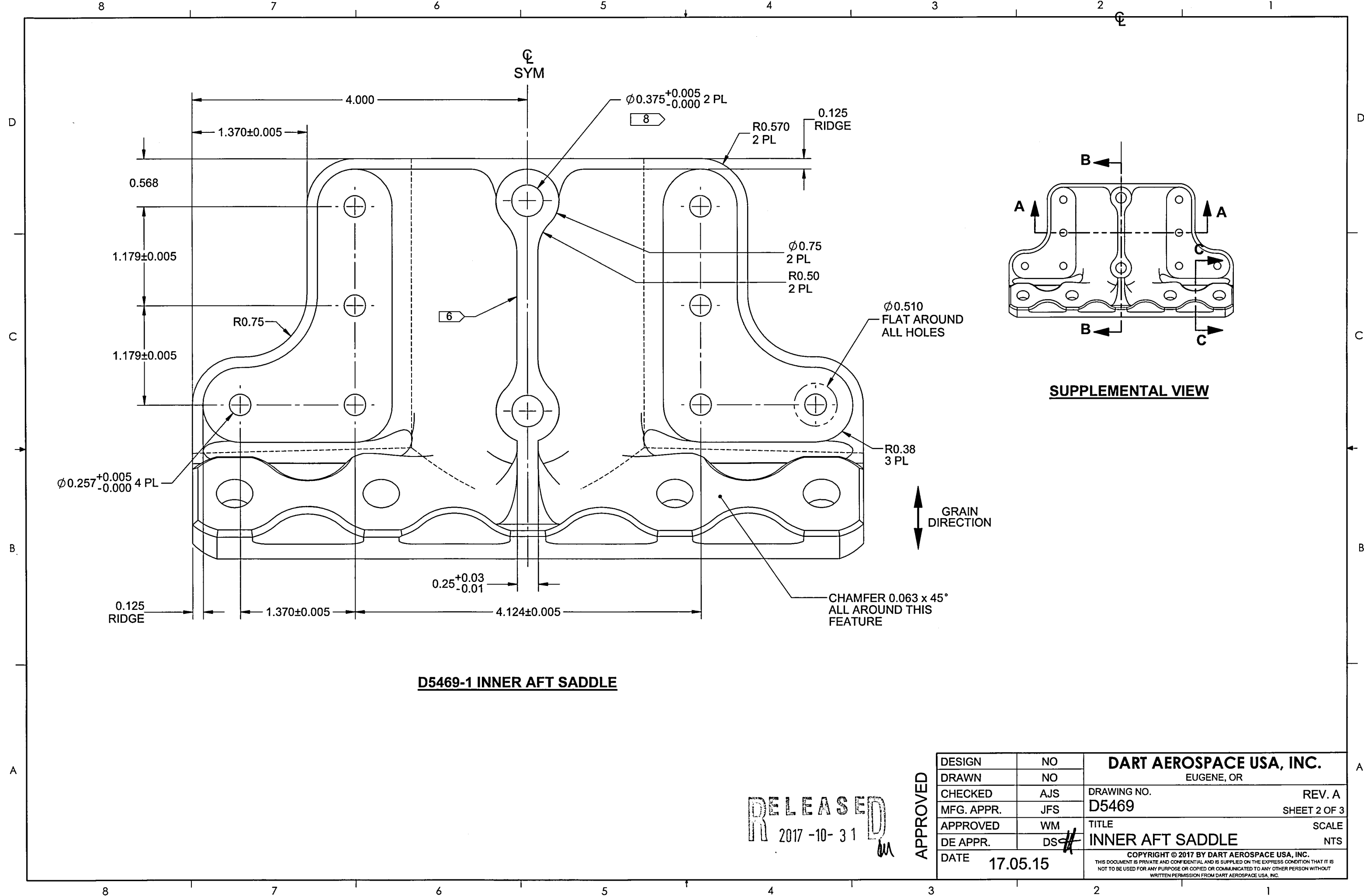
D5469-1 INNER AFT SADDLE

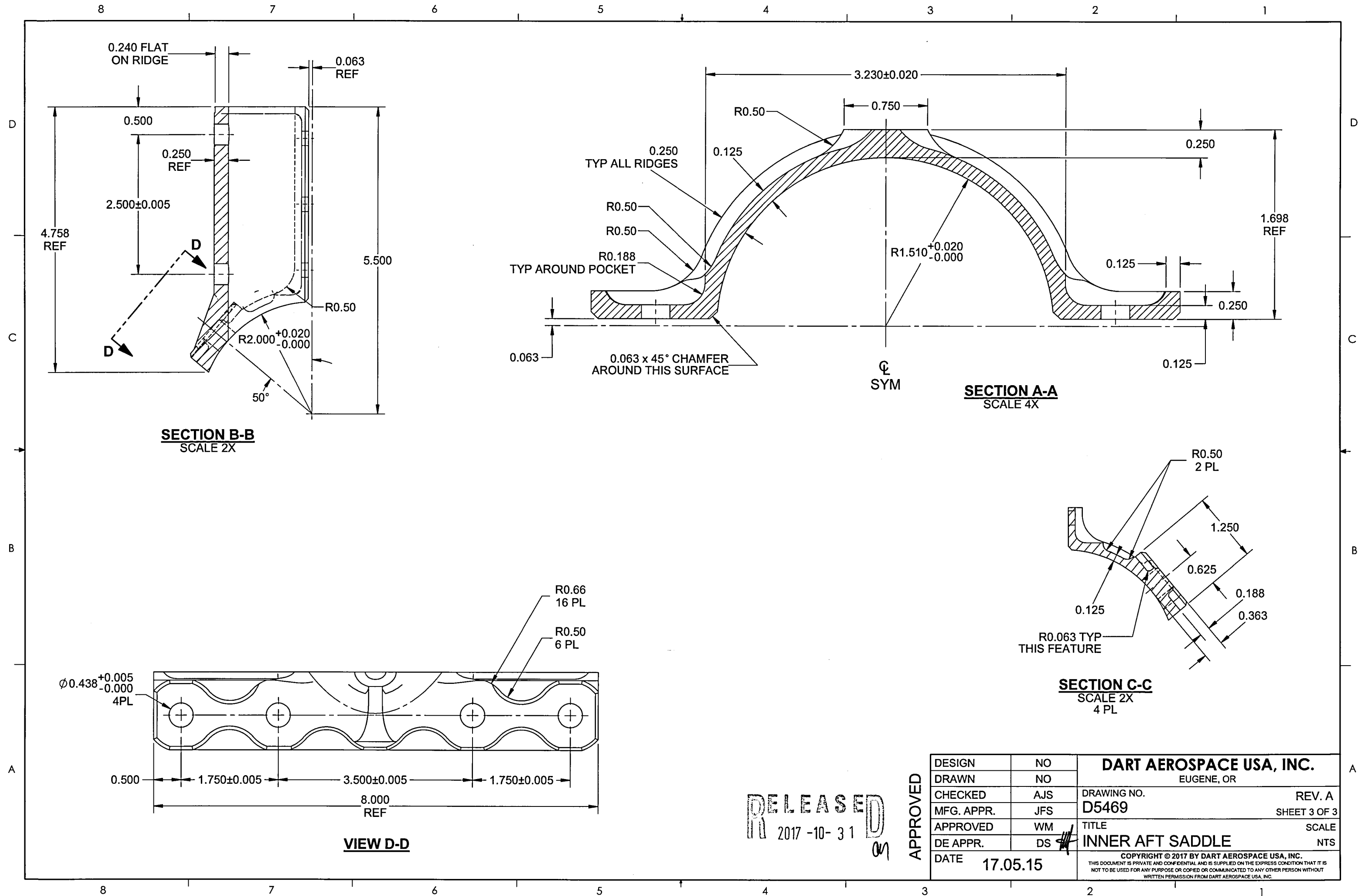
- NOTES:
1) MATERIAL: 7075-T7351 PER QQ-A-250/12
REF DART SPEC. D6101-005
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME PER DART QSI 005 4.2.1.3.3
PAINT PER DART QSI 005 4.2.2.4
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5469-1" & BATCH NUMBER PER QSI 044 6.3
USE MAX DEPTH OF 0.010 WITH MIN TOOL RAD OF 0.010
7) WEIGHT: 0.84 lbs
8) MASK THESE HOLES PRIOR TO PAINT

RELEASED
2017-10-31
ECN 17-726

APPROVED

A	NEW ISSUE		NO	17.05.15
REV.	DESCRIPTION		BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR		
DRAWN	NO			
CHECKED	AJS	DRAWING NO. D5469		REV. A
MFG. APPR.	JFS			SHEET 1 OF 3
APPROVED	WM	TITLE INNER AFT SADDLE		SCALE
DE APPR.	DS			NTS
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CHECKED	AJS	DRAWING NO. D5469	REV. A
MFG. APPR.	JFS		SHEET 3 OF 3
APPROVED	WM	TITLE	SCALE
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